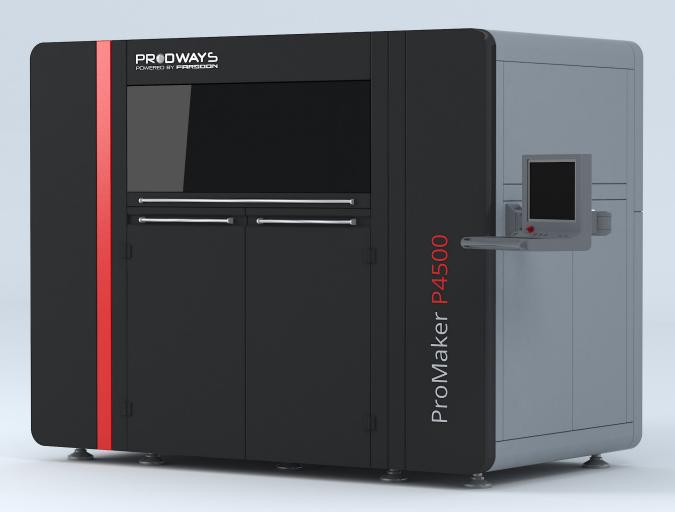
### A PREMIUM LASER SINTERING SOLUTION

# HIGH PERFORMANCE, PRECISION AND HIGH-TEMPERATURE CAPABILITIES





## ProMaker **P4500** SERIES

WWW.PRODWAYS.COM

#### HIGH PRODUCTIVITY FOR REDUCED OPERATING COST

The ProMaker P4500 series meets industrial needs by offering impressive build rates, made possible by its advanced, high-speed digital scanning system and large effective build platform.

#### BEST-IN-CLASS THERMAL STABILITY FOR OPTIMIZED MECHANICAL PROPERTIES

The ProMaker P4500 series offers best-in-class thermal stability with an eight-zone heater system and intelligent temperature control technology, providing superior mechanical properties and accuracy for all your parts.

#### HIGH TEMPERATURE CAPABILITIES TO PROCESS ADVANCED MATERIALS

The high-temperature-capable configuration of the ProMaker P4500 HT enables users to process a wide variety of high-performance materials such as PA6, opening up new possibilities for advanced research and directuse applications.

#### **OPEN MATERIAL STRATEGY**

The ProMaker P4500 series offers open material platforms, supporting customer innovation and the development of new direct manufacturing applications.



PREMIUM LASER SINTERING: HIGH TEMPERATURE CAPABILITIES WITH THE BEST THERMAL STABILITY & PERFORMANCE



## **ProMaker P4500 SERIES** TECHNICAL SPECIFICATIONS

#### ProMaker P4500 SD PROMAKER P4500 HS PROMAKER P4500 X PROMAKER P4500 HT

Max Build Envelope (LxWxH)	400 x 400 x 450 mm (15.75 x 15.75 x 17.72 in)			
Volume Build Rate* @ 0.12 mm layer thickness	1.5 l/hr 91 in³/h	2.7 l/hr 164 in³/h	4.0 l/hr 244 in³/h	4.0 l/hr 244 in³/h
Scanning Speed	7.6 m/s 275 in/s	10 m/s 393 in/s	15.2 m/s 590 in/s	15.2 m/s 590 in/s
Layer thickness (typical)	0.06-0.3 mm (0.12 mm) 0.002-0.011 in (0.004 in)			
Scanner Type	High precision galvo scanning system			
Laser Type	30W CO <sub>2</sub>	60W CO <sub>2</sub>	100W CO <sub>2</sub>	100W CO <sub>2</sub>
Powder Feed Mode	Bi-directional powder feed system with single feed cylinder			
Max. Chamber Temperature		190°C (374 ° F) 220°C (428°F)		
Heating Element	Golden infrared heater			
Thermal Field Control	Eight-zone heater & intelligent temperature control systems			
Temperature Regulation	Continuous real-time build surface temperature monitoring & optimization			
Key Software Features	Manual and automatic control modes, real-time build parameter modification, three-dimensional visualization, diagnostic functions			
Data File Format	.STL			
Printer size	2550 x 1550 x 2150 mm (100.4 x 61 x 84.6 in)			
Power Requirements	380 VAC - 50/60 Hz - 15 KW Three-phase Five-wire			

\* material dependent

By choosing one of our ProMaker machines, you're also accessing our vast technical knowledge and a wide range of available services to help optimize production and maximize profitability.

TRAINING • MAINTENANCE • HOTLINE AND ON-SITE ASSISTANCE • SPECIFIC DEVELOPMENT





